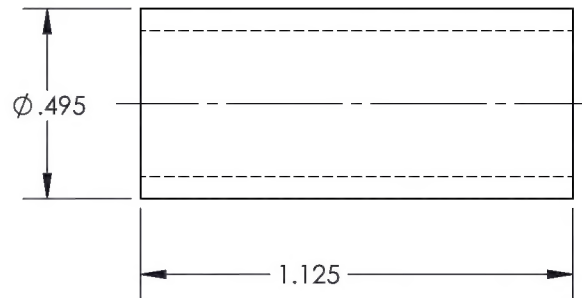
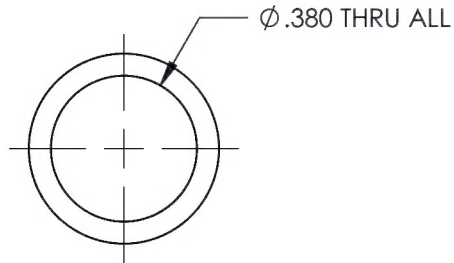
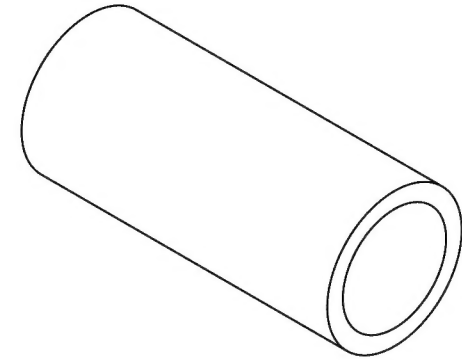


This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		AS DRAWN BY APICAL.	7/16/2013	JAG	
2A	14-0095	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE.	7/28/2014	DPD	RW
3	16-0094	UPDATED TO NEW STANDARD. CH'D MAT'L WAS AL-BRONZE IS 630-AL-BRONZE.	8/4/2016	DEW	SM



NOTE:
BAG & LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE KEEPER BUSHING	
DWG NO. 4.5NR-52	REV 3
MAT'L 630-AL-BRONZE	UNLESS OTHERWISE SPECIFIED
HEAT TREAT FINISH	DIMENSIONS ARE IN INCHES
SPEC	.XXX ± .005 FRACTIONS ± 1/8
DRAWN BY: APICAL	.XX ± .01 ANGLES ± .5°
CHECKED: DUERFELDT	.X ± .1 SURFACES = 125°
OPPS APPR: ANDERSON	1. BREAK ALL SHARP EDGES
QA APPR: LINDSAY	.015 x 45° OR .015R
APPROVED: MACKOVJAK	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE 2:1	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 12/23/1997	USED ON MODEL
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			4.5NR-52	1	KEEPER BUSHING	630-AL-BRONZE	